

Dartron

Issuing Entity:
Dartron Industries, Inc

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Bulletin # SR-5H-005

Release Date: May 22, 2000

Effective Date: May 22, 2000

Supersedes: None

Completion Date: August 1, 2000

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SERVICE BULLETIN

Ride Manufacturer: Man-Co Mfg. Inc. Affected Production Dates: 1988-1999
Dartron Industries, Inc.
Ride Name: Hurricane Affected Serial #'s All
Model # N/A

Dartron Industries, Inc. is not the manufacturer of Hurricane rides built from 1972-1991. This bulletin is being issued in the interest of correcting a potential problem on rides whose manufacturer is no longer in business. This bulletin is in the interest of safety, should in no way be construed as Dartron Industries, Inc. assuming the role of manufacturer of Hurricanes manufactures before 1992.

Reason for release: It may be possible for a passenger in the back seat to release one or both passenger restraints by using a foot to maneuver the restraint release linkage rod.

Abstract of issue: A shield provided by Dartron should be bolted to the car floor in such a manner that the rod is shielded from the hands and feet of passengers in the back seat of the car.

Action to be taken: A shield manufactured by Dartron **MUST BE** installed over the rear seat restraint release linkage rod by owners of Hurricane rides manufactured by Man-Co and Dartron.

Installation: Using the holes in the shield flange as a template drill 2 holes 17/64" diameter through the floor of the car. Install bolts, washers and locking nuts as shown below. Tighten bolts to no more that 100" lbs of torque. **CAUTION:** do not over tighten nuts. They should be snug and not dimple fiberglass. **SEE ATTACHED DRAWINGS**

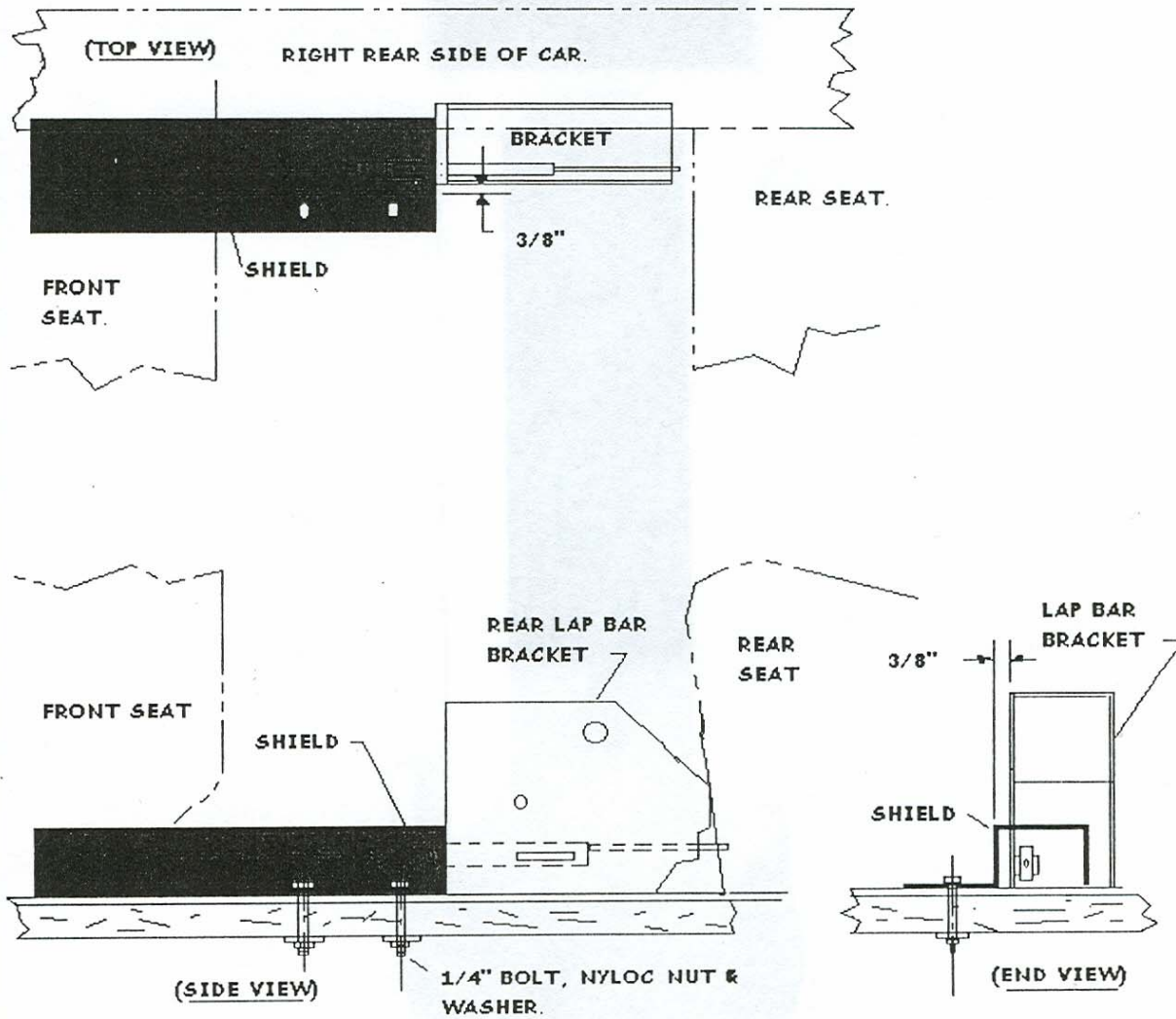
Hardware

<u>Qty.</u>	<u>Size</u>	<u>Description</u>
2	1/4" x 1 3/4"	Bolts
2	1/4"	Washers
2	1/4"	Nyloc locking nuts

To obtain material:

Contact Steve Jones at Dartron Parts & Service. Parts will be shipped to your location. The cost will be approximately \$70.00

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POSITION THE SHIELD SO THAT IT IS AGAINST THE REAR LAP BAR BRACKET AND 3/8" OUT FROM THE FACE OF THE BRACKET. (AS SHOWN ABOVE)