

Dartron

Issuing Entity:
Dartron Industries, Inc
P. O. Box 13114
Salem, Oregon 97309
Phone: 503-362-2341
Fax: 503-362-2536

www.dartronrides.com

Bulletin # SB-5R-0906-01

Release Date: 9/20/06

Effective Date: 9/20/06

Supercedes: N/A

Completion Date: 10/20/06

Page 1 of 2

SAFETY BULLETIN

Ride Manufacturer: Dartron Industries, Inc. Affected Production Dates: 1/03-8/05
Ride Name: ZERO GRAVITY Affected Serial #'s 0301201-5R, 0302102-5R, 0303103-5R,
0303244-5R, 0310092-5R, 0312233-5R, 0403034-5R,
0404125-5R, 0510053-5R, 0511081-5R, 0502145-5R

Model # PORTABLE

Abstract of Issue: Dartron is aware that the center column ornament light assembly can be torn loose from the center column with a strong head wind during transport.

Reason for release: Failure to update the existing mounting hardware for the center column ornament to the Dartron supplied hardware could result in it being torn loose from the ride during transport.

Action to be taken: Replace existing center column ornament light mounting hardware with the Dartron Industries provided hardware.

Detail of issue:

Tools required: Two 3/4" wrenches.

NOTE: Care should be taken not to drop anything down the column tower while changing hardware.

During removal and replacement, check the bolt location for any deformation of the material around the holes. If any abnormalities are noted please call Dartron Industries at (503) 362-2341 before continuing.

1. Remove and replace each set of mounting hardware individually.
2. Remove the current mount bolt, washer and nut at a single location on the center column ornament light assembly.

3. Re-install the mount bolt assembly using the Dartron provided hardware as shown below.
 - a. Replace the standard 1/2" washers with the Dartron provided triangular washer (#26) at the bolt head on the topside as shown below.
 - b. Place the second provided triangular washer (#26) on the bottom side between the mount bracket (#17) and the sheet metal of the ornament (#1) as shown on the following illustration.
 - c. Place the bolt through the hole on the mount bracket (#17) and install the provided Nyloc-type self-locking nut. See the following diagram.
4. Repeat these steps on the other two mount locations.

