

Dartron

Issuing Entity:
Dartron Industries, Inc

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Bulletin # 7039

Release Date: 9-12-1995

Effective Date: 9-12-1995

Supercedes: None

Completion Date: March 1, 1996

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MANDATORY CHANGE BULLETIN

| | |
|---|--|
| Ride Manufacturer: Dartron Industries, Inc. | Affected Production Dates: Prior to 8-13-1995 |
| Ride Name: Zendar | Affected Serial #'s 405121-5Z, 410181-5Z, 410011-5Z, 412021-5Z, 501231-5Z |
| Model # | |

Abstract of Issue: Zendar Front Rack Storage

Reason for release: As a result of moving the Zendar long distances over rough roads, cracks could develop in certain welded joints in the front storage rack. If the cracks are not addressed, the joint could separate and cause the rack to drop during transit.

Action to be taken:

- Immediately inspect area shown on the attached drawings for cracking.
- If cracks are detected, immediately install gussets as shown in attached drawings.
- If cracks are not detected, gusset's still must be added no later than March 1, 1996.

Parts Required:

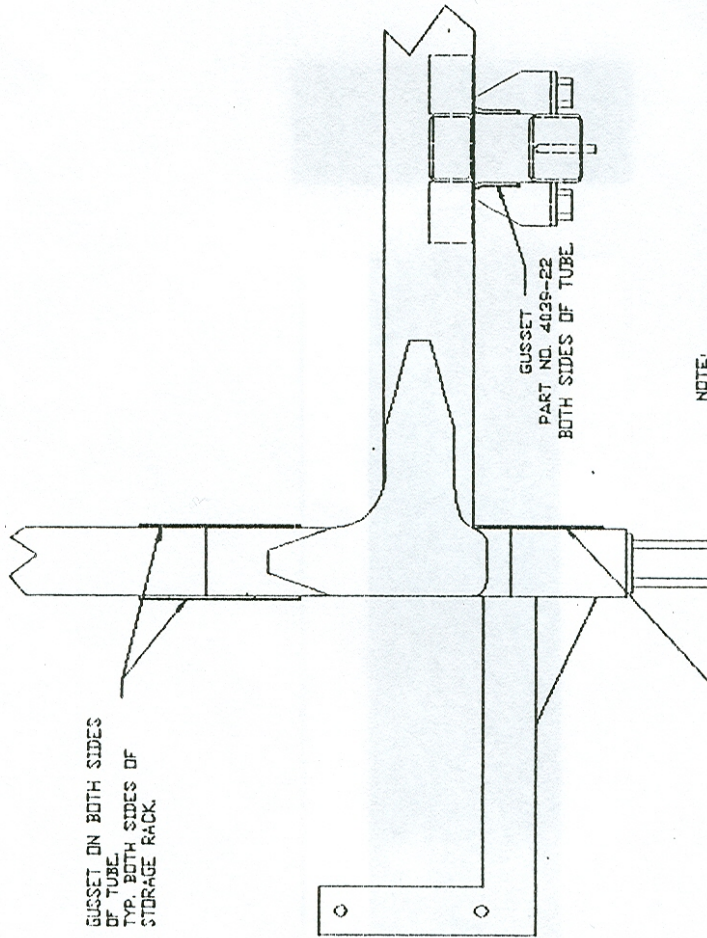
| <u>Description</u> | <u>Part #</u> | <u>Quantity</u> |
|--------------------|---------------|-----------------|
| Gusset | 4039-21 | 6 |
| Formed Gusset | 4039-22 | 2 |

Detail of issue:

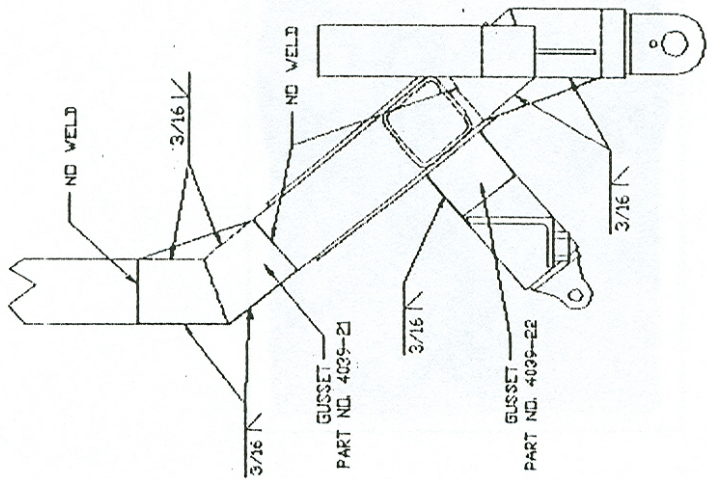
Welding Specifications: Weld with 70,000 psi filler.

Administration: Gussets will be supplied without charge by Dartron.

If required, copies of this bulletin will be sent to ride inspection organizations.



NOTE:
BEFORE INSTALLING GUSSETS, INSPECT TUBE JOINTS FOR CRACKS. IF A CRACK IN A JOINT IS PRESENT GRIND A 3/16" DEEP V" GROOVE AT THE TUBE JOINT AND REWELD WITH A 3/16" BEVEL WELD. THEN GRIND WELD FLAT AND INSTALL GUSSETS.



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| JARKIRON IND., INC. P.O. BOX 1314 SALEM, OR 97309 | | TELEPHONE UNLESS NOTED 503-346-4176 503-346-4597 | STORAGE RACK REINFORCEMENT BU7039 | 9-18-82 1-1 1/1 0 |
|---|--|--|--------------------------------------|----------------------------|