

Dartron

Issuing Entity:
Dartron Industries, Inc

P. O. Box 13114
Salem, Oregon 97309
Phone: 503-362-2341
Fax: 503-362-2536

www.dartronrides.com

Bulletin # 4039

Release Date: 9-12-1995

Effective Date: 9-12-1995

Supersedes: None

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Page 1 of 2

SERVICE BULLETIN

Ride Manufacturer: Dartron Industries, Inc.

Affected Production Dates: Prior to 8-13-1995

Ride Name: StarTrooper

Affected Serial #'s 111141-5S, 206161-5S,

210091-5S, 210211-5S, 210301-5S, 212071-5S,

212081-5S, 301181-5S, 302031-5S, 3020251-5S,

310261-5S, 311121-5S, 311171-5S, 311191-5S,

402111-5S, 403311-5S, 410011-5S, 411091-5S

Model #

Abstract of Issue: StarTrooper Front Car Storage Rack.

Reason for release:

As a result of moving the StarTrooper long distances over rough roads, cracks could develop in certain welded joints in the front car storage rack. If the cracks are not addressed, the joint could separate and cause the cars carried by this rack to drop during transit.

Action to be taken:

1. Immediately inspect area shown on the attached drawings for cracking.
2. If cracks are detected, immediately install gussets as shown in attached drawing.
3. If cracks are not detected, gussets still must be added no later than March 1, 1996.

Parts Required:

<u>Description</u>	<u>Part #</u>	<u>Quantity</u>
Gusset	4039-21	8
Formed Gusset	4039-22	2

Welding Specifications: weld with 70,000-psi filler.

Administration: Dartron will supply gussets without charge.

If required, copies of this bulletin will be sent to ride inspection organizations

Bulletin No. 4039
Product: StarTrooper

